

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
044TX.42130ZN	L.19/00375/72 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X13		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,24	9,75	9,24-9,28	10	0
HEAD THICKNESS	2,24	2,60	2,50-2,53	10	0
WASHER DIAMETER	10,00	10,50	10,30-10,47	10	0
WASHER THICKNESS	1,15		1,02-1,09	10	0
T-20 GAUGE	GO, NO GO		OK	10	0
RECESS DEPTH	1,42	1,80	1,66-1,68	10	0
MAJOR DIAMETER	4,04	4,22	4,17-4,22	10	0
MINOR DIAMETER	2,95	3,10	2,98-3,03	10	0
PITCH	1,40		1,41-1,43	10	0
THREAD ANGLE	60°		56°-58°	10	0
DRILLING POINT DIAMETER	3,60 MAX		3,37-3,39	10	0
DRILLING POINT LENGHT	REF 5,75		5,23-5,52	10	0
TOTAL LENGHT	12,25	13,75	12,42-12,56	10	0
TORSION	46 KGF-CM MIN		66-68	10	0
DRILLING TIME	5,0 SEC MAX		1,8-4,5	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° VA502	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50